

OHIO VALLEY WOODTURNERS

February 2017

WWW.OVWG.ORG

A Chapter of the American Association of Woodturners

www.woodturner.org

Robin Costelle February 25, 2017



Robin started woodturning in 2004. He bought a small Delta lathe to do spindles for his front porch. He notes that, "Several years later, after doing bunches of bowls and vessels, my wife finally got me to start on the spindles and finish the porch." Robin's turning education started with a local woodworking expert named Marvin

Ewing. From there, he continued to learn, like most of us, through online forums, DVD's, and demos. When asked about who has influenced his development as an artist, he says, "I think my first inspirations came after buying a book about the segmented work of Ray Allen. It is a wonderful 'how to' book - a bible for segmenters, and lead me to my segmenting passion. Ed Koenig and Keith Burns influenced my move into hollow forms and Cindy Drozda into elegant finials and design." He also makes it very clear that he derives inspiration from non-woodworkers as well. "Much of my inspiration has come from other artists, working with many different media - wood, glass, clay, basket making, and even gourds."

His shop is a 30 x 30 foot log structure beside his house which he shares with the family cars and off season storage. Robin says that he hasn't chosen to focus on any particular area of woodturning as he enjoys the freedom of working on whatever strikes him at the moment. "I have so many ideas that I usually don't know which way to go next. I want to try more mixed media pieces, especially with pottery and wood. I can use pottery for its range of colors and workability, along with the traditional warmth and feel of wood.

Robin values the fact that he doesn't need to do this to make a living. "I do just what I want to do, when I want to do it and it's that freedom that turns me on. To be able to quit a project, start another, or maybe finally finish one that's been sitting patiently for some time is a talent I've been working on since child-hood. And then there's always the good fishing days and hikes with the family that impede the completion of many pieces. Woodturning, for me, is just a hobby, and I know where it sits on the scale of importance in my life."

One of the things Robin likes best about woodturning is teaching. He is committed to helping new turners develop their skills and gives demonstrations around Kentucky and neighboring states. When asked what advice he has for new turners, he says, "The one thing I stress to any turner in my demos is practice. Learn the technique and get in front of the lathe and practice. By repetition the hands will learn what the mind wants and it will become automatic. I also stress the fact that you never stop learning the craft and varying your approach. What I do today is how I do it now-tomorrow it may be slightly or completely different."

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President's Letter



If you follow the news you are probably aware that Punxsutawney Phil saw his shadow on Groundhog Day (February 2), thus predicting six more weeks of winter. As a hibernating mammal, this means that Phil is not likely to emerge from his shelter until winter ends. As wood turners many of us are a lot like Phil in that we spend the winter months in our shops busily turning out all sorts of items for art and craft shows, gifts for family/friends, or just trying to keep out of trouble. If this description applies to you I hope you will bring in some of your beautiful work for show and tell at future monthly

meetings.

During the January meeting, I presented you with a new five year Strategic Plan proposal that several of us have been working on for several months. This plan outlines areas we believe the Guild should work on during the next five years. The slides that I used have been placed on the OVWG website (www.ovwg.org) so that you can take your time looking at the specifics. You will find these in the Documents section and/or by clicking on a button on the Home page. In the Documents section you will also find a detailed presentation, in tabular format, of the complete plan. I want to thank those of you who have provided us with your feedback and encourage others to do so by the **February 20, 2017** cutoff date that was set. Soon after this date the Strategic Planning Committee will consider your comments/suggestions and present a final proposal to the Board of Directors for their approval and implementation.

Another important document that has been placed own the OVWG website is the **2016 Annual Report**. It can be found by clicking on the **Documents** button, next click on **Club Documents**, then click on **2016 Annual Report**. This report provides you with a summary of Guild activities/ accomplishments during 2016 and an overview of finances with comparison to past years. KC will give a brief presentation about this report during the February monthly meeting, but we ask that you familiarize yourself with it before then so that you will be able to participate in its discussion.

Our first professional demonstrator for the year, **Robin Costelle** of Louisville will be joining us on the **25th of February**. Please take note of the fact that this is a week later than our usual meeting date. Check out the OVWG home page to learn more about him and see examples of his work. Robin will also be conducting a hands-on class on February 26. While this class is currently filled, if you are interested you should place your name on the wait-list in case a space opens up.

During 2016 the Learning Center made it possible for the Guild to provide you with opportunities to take three-day classes from some of the top woodturners in the world. While some are still in the planning stage, I want to let you know that the first 3-day class for 2017 will be taught by Rudy Lopez on May 8-10. Another is to be taught by Nick Cook on October 16-18. This begins on the Monday immediately following the last day of Symposium 2017 where Nick will be a featured demonstrator. Registration for Rudy's class will open on March 8, and registration for Nick's class opens on August 15. Save your money and get ready for some great learning experiences.

Symposium 2017 is scheduled for **October 13-15, 2017** (mark your calendar) and preparations are well underway. Many think this is one of the best (if not the best) regional woodturning symposiums in the country. Maintaining this outstanding reputation and competing successfully with other regional symposia requires a dedicated group of individuals who are willing to put in many hours to make it happen. This year's event has new leadership in the form of KC Kendall and John Albachten. Both have been members of the Symposium Committee for several years and are well prepared to make this one of the best we have ever had. However, they cannot do it without a lot of help from people like you. If you are able to help, I encourage you to contact either John or KC to let them know of your availability.

As you can see there is a lot going on in the Guild. I look forward to seeing you at the February meeting and hope you will become actively involved in helping us to make it even better. If you have not yet renewed your membership for 2017 please go on line to the OVWG website and do so in the near future. This can also be done at the February meeting.

Jerry Warner, President

Upcoming/Ongoing Events	
Feb 25, 2017	Robin Costelle <u>www.robincostelle.com/</u>
Mar 18, 2017	Steve Pritchard <u>www.stevepritchardwoodturning.com/</u>
Apr 15, 2017	Home Grown Demonstration
May 8-10,2017	Rudy Lopez - Three Day Class
May 20 , 2017	Michael Mocho www.mmocho.com/
Jun 17, 2017	Zeller Memorial Picinc





AAW's 31th Annual International Symposium in Kansas City, Missouri

June 22-25, 2017

Kansas City Convention Center

301 WEST 13TH STREET, KANSAS CITY, MO 64105

Things of Note

- OVWG name tags with a magnetic back are available for \$5 from member Chris Barrett. To get a name tag, send Chris an email at artisan022@icloud.com, telling him how you want your name to appear. He will have your name tag at a subsequent meeting.
- The OVWG now has **business cards** printed and available for members to be given out and posted at related wood turning businesses. The cards are available in the Learning Center.
- We continue to have opportunities to do demos in many different locales. We have an "approved demonstrator" list that receives an email with a chance to volunteer for demo events. If you would like to be on the approved demonstrator list, please contact Jerry Warner.

Home Grown Demonstration

Christopher Barrett

The January meeting featured OVWG member Dick Gerard who was a founding member of the AAW and subject matter expert on turning spheres. The afternoon portion of the meeting was a demonstration on sharpening techniques by toolmaker Doug Thompson, who manufactures and sells his own line of professional woodturning tools for everyday woodturners as well as several professionals including Jimmy Clewes.

Turning a Sphere with Dick Gerard

A spherical woodturning is essentially a very large bead that continues all the way around the object to form a ball shape. Dick began by

turning a 3-3 ½ inch round cylinder in a 4-jaw chuck with a roughing gouge and then laid out the start and end point equal to the diameter. Using a



long nosed Thompson ½" detail spindle gouge, he made a point of following the "A-B-C's" of turning. Anchor the tool on the tool rest; Bring the bevel into contact; and cut in the direction of the



flute. The ends of the sphere can be defined by the use of a parting tool, cutting a little beyond the finished dimension so that you don't cut the ball too

the spindle gouge for greater control of forming the bead shape. He noted that a detail spindle gouge is what works best



for him but stated that any bowl gouge, or even a skew chisel could be used to form the shape. It becomes a matter of personal preference.

short. He chose



Once the cylinder had been turned into a very large bead, Dick sawed off the ends and began discussing cup-chucks. A set of cup chucks is needed to firmly hold the spherical shape on any axis while the

rounding process is being worked. Cup chucks are needed for both the headstock and tailstock

ends of the work while the shape is being refined. There are plenty of commercially available sets but several options exist to fashion you own "customized" set



from existing scrap wood that most folks will have lying around the shop. Some can even be turned with a morse taper end to fit directly into the headstock. The tail stock end has to have a method of fitting securely over the live tailstock center or have a bearing incorporated to allow the tailstock end to turn freely. Whichever type of cup center suites you, the diameter needs to be small enough, relative to the size of the sphere to allow tool access to the work surface.

With the piece securely centered in the cup chucks, he began to describe how to make the object perfectly round by eliminating "ghostimages". He divided the sphere into three axis

of rotation. One pencil line extending north to south along the center, two pencil lines 90 degrees to the center (east-west) and three pencil lines around what would represent the equa-



tor. The idea being that as each time the sphere is rotated 90 degrees in the cup checks, you can turn away the high spots, bring the sphere more and more to a rounded shape. The pencil lines are marked to assist visually where the high spots are. With each rotation of the sphere in the chucks, the high spots, as well as the ghost images, should diminish until the object is truly round as viewed on any axis.

Sanding the sphere can be accomplished by using a cup shaped form to hold the sandpaper as you rotate the object along multiple axis on



the lathe until the sphere is finish sanded on all sides. Dick showed many examples of his work where he used color, as well as surface embellishments, to create truly professional pieces that can be stand alone, or incorporated into designs of multi-piece projects.

Dick also demonstrated the use of a sphere cutting jig which mounts in the tool rest hole of the lathe banjo. The process was remarkably quicker and produced accurate results without much difficulty. The jig works by The jig, from Chefwarekits.com can be seen in operation on Youtube. Chefwarekits.com also features a how-to DVD by Dick Gerard and can be ordered on their website.

Doug Thompson - Tool Sharpening

For the afternoon segment, renowned toolmaker Doug Thompson talked about his beginnings as a toolmaker and demonstrated his preferred method of sharpening, the Oneway wolverine sharpening jig. Doug demonstrated how he has devised a method using the Oneway

jig to provide the woodturner with consistently repeatable results using the wolverine jig system. He stated the reason that a bowl gouge is set with a nose angle at 60 degrees was developed by many woodturning professionals, to find a nose angle



that would permit a woodturner to complete a bowl using only one gouge to perform all of the cutting operations. There are many reasons to use a different nose angle for a bowl gouge, but the consensus has been to use the 60 degree angle as a standard. For spindle gouges, the nose angle is 40 degrees He took one of his bowl gouge blanks (unsharpened) and using a combination square capable of setting many different angles, he ground the end to approximately 60 degrees from the nose to create a flat, 60 degree point. After the 60 degree bevel was established, he hand ground the profile of the wing in the a convex curve shape that would represent the wings of the gouge when fully sharpened. The next step was to set the leg of the wolverine jig at an angle that would create the desired grind all the way around the parabolic curved shape of the bowl gouge.

On the Thompson tool website there is a link to a PDF file that shows an exact scale rep-

resentation of the leg angle to set the wolverine jig at. Simply lay the jig on top of the drawing and set the leg angle, tighten the wingnut locking screw, and don't change it. The next step is to measure.



or develop a jig to set the gouge protruding 1 ¾" from the jig. Once that is set, the wolverine jig has a sliding pocket-V that slides in and out relative to the grinding wheel. The distance that the pocket-V is set (distance from the grinding wheel), is determined by the tool that you are sharpening. It will vary depending on whether you are sharpening a spindle gouge, a bowl

gouge, or a roughing gouge that has a fixed handle.

Doug talked about grinding wheels. He prefers a Norton 3X K-grade. The higher the letter, the higher hardness of the wheel abrasive. He personally did not offer much of an endorse-



ment of the CBN grinding wheels because of the higher cost. He noted that much debate exists among professionals about the cost/benefit of different wheels so it becomes a matter of personal preference.

Regardless of the type of wheel, it is important not to overheat the tool that you are sharpening. If a dull-red color is seen while grinding your tool, the metal temperature is at or about 1000 degrees F and will permanently remove the temper of the steel. Artificial methods of cooling while grinding should be employed to prevent this. For most general sharpening applications, just a light grinding should be necessary to re-establish the sharp edge.

When talking about grinders, Doug prefers a high speed grinder. Grinder motors will usually come in 1720 or 3240 rpm ratings, but many are now available that offer a variable speed rheostat, usually for \$100.00 or less.

The tool steel that Doug uses has a 10% vanadium powdered metal. The vanadium component of the steel is what provides the degree of hardness. Once he receives the billets, he machines the shape of the tool that he is making and then has them set out for treatment using a cryogenic process to treat the steel to a level of hardness that is higher than that of regular highspeed steel. According to Doug, there can be too much of a good thing. Higher vanadium content produces tools that can achieve a sharper edge, but the steel becomes too brittle to maintain a sharp edge. In his experience, the 10% vanadium content produces the desirable characteristics of both hardness, and ability to hold a sharp edge. A full line of Doug's tools can be viewed at http://thompsonlathetools.com.

Youtube features Doug's full sharpening demonstration at:

https://www.youtube.com/watch?v=ttYyulsM7wg

Appalachian Festival

Want to have some fun and spend quality time with your fellow woodturners?

Well then join us at the 48th Annual Appalachian Festival which is just around the corner! As usual, it will be held on Mothers' Day weekend, May 12-14 at Coney Island! For several years, the Ohio Valley Woodturners Guild has been a part of the celebration of this event. Each year our members, along with other artisans, gather along the Ohio River to conduct demonstrations in an effort to educate the public about differing art forms. As woodturners, the Appalachian Festival provides an excellent opportunity to demonstrate and educate as well as offer products for sale Your can participate for a few hours or stay for all three days. It is great fun interacting with the public as well as an excellent opportunity to promote the art of woodturning.

If you would like to join us and help OVWG fulfill its goal of educating others about woodturning, please contact Mary Carol or David (Information below). If you plan on selling your turned items there is a rental fee for the space plus table rental. The cost for a 10' x 10' space will be around \$100.00 (Half of a space is also available) and the rental fee for the tables is \$10.00 each.

Please respond to one of the following if you plan to attend and sell or demonstrate or both:

Mary Carol Meinken - marycarolmeinken@gmail.com 513-521-1517

David Wright - davidwright@fuse.net 513-805-8335 Respond by 3/10/17

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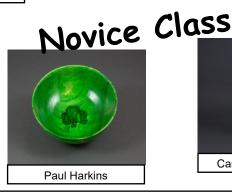
Contest and Winners















Contest and Winners



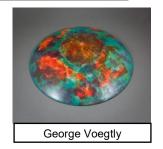




Ron Cruze

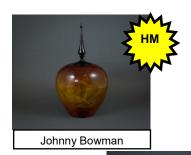
Advanced Class











3rd 3

Lowell Converse

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Master Class





Gary Vance





Dave Kratzer

Show and Tell



Box Elder Vase

Mike Pankion



Cherry Bowl Mary Cariol Meinken



Assorted Items
Campbell C. Center



Cherry Platter Chris Barrett



Maple Bowl John Jackobs

Walnut Hollow Form

John Glessner



Redwood Burl Urn Mike Pankion



Osage Orange Vase Jerry Warner



Wild Cherry Burl Vase David Scott



Cherry Hollow Form Johnny Bowman



Maple Vase KC Kendall



Wild Cherry Burl Items David Scott



Cherry Bowl Nancy Bowman



Maple Bowl KC Kendall



Hollow Form James Brenza



Oak Burl Box Barry Todd



Painted Cherry Bowl Robert Tuemler



Segmented Bowl Dick Marot



Box Robert Tuemler

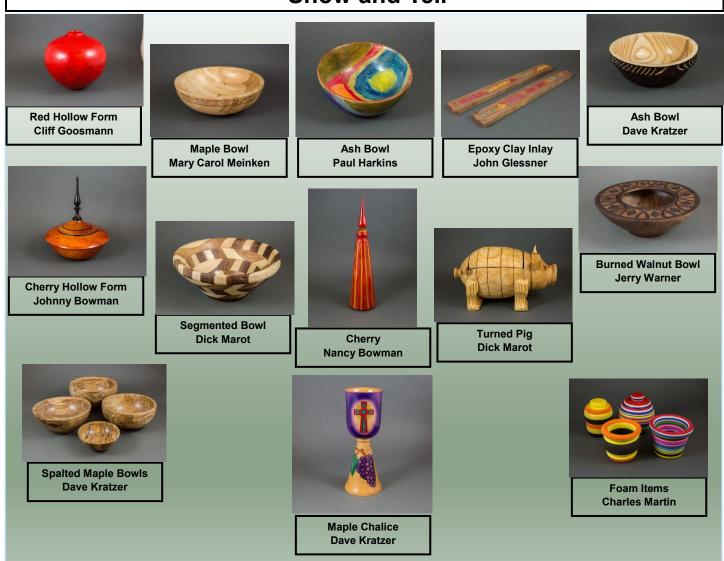


Beech Square Tray Alan Tapp



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Show and Tell



Items of Interest

- 1. Make sure you have renewed your annual membership for 2017.
- 2. The OVWG Strategic Plan is in the Documents Section on the webpage.
- 3. The Annual Report is in the Documents Section on the webpage.
- 4. Turning 2017 is coming in October 2017. Make sure you save the date!!!!

NOTIFICATION

Be sure to check the meeting schedule as there have been some changes.

In addition to some demonstrator changes please note the February meeting has been moved to the 4th Saturday, February 25, 2017.



Rockler in Tri-County

333 E. Kemper Rd., 513-671-7711 All OVWG members receive 10% off all purchases (except Festool & SawStop)

ANCHORSEAL

\$12 / gallon. This green wood end-sealer is available in 1 or 5 gallon containers.

EXOTIC WOODS

BIG MONK LUMBER CO. Turning squares and bowl blanks. Afata to Zebrano www.bigmonklumber.com

Call or email for price list and be sure to stop by the table at a meeting. Contact: Pete Kekel

859-653-3520 2ndnature@fuse.net

SANDING SUPPLIES

Available in All Grits. Yellow, Green, Blue, White. Abralon. Scotchbrite. Mandrels. Interface Pads.

Any size. Any shape. Round, Wavy, Belts, Detail Sanding. Jon Hornbach 513-702-2427 WoodyMcSander@gmail.com



513-874-6181 11711 Princeton Plaza, Suite 251 **Near Tri-County Mall**



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Please submit articles to the editor by email: davidwright@fuse.net

OVWG Board of Directors

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Youth Turning Director
Gary Webster thewoodman@fuse.net

OVWG Mentors

Do you need help getting started or working out a problem? Call any of the names listed below. As always, there is NO **CHARGE** to members of the Ohio Valley Woodturners Guild. We love to share our woodturning passion. Call us, we want to help you.

Central: Dave Morrical 513-771-5205 John Albachten 513-325-9002 Mary Carol Meinken 513-521-1517 Dave Kratzer 513-290-9609 **Highland County Nancy Bowman** 937-239-1980 John Lannom Loveland: 513-683-3129 North Side: K.C. Kendall 513-755-8856 West Chester: Mike Pankion 513-777-5599 East Side: **Gary Brackett** 513-553-7474 937-371-9426 Dayton: Jim Burrowes **Lowell Converse** 937-426-2646 René Keyzer-André 937-277-4717 Tipp City **Gary Vance** 937-667-4520 Kentucky:

Kenton Cnty: Pete Kekel 859-653-3520 Campbell Cnty: **Keith Bundy** 859-781-5414

Indiana:

Southeast: **Gerald Williams** 812-689-6545 Contact: KC Kendall, Mentoring Chairperson, with any changes or if you'd like to join these talented

volunteers.

Meetings

Demonstration meetings are generally held the third Saturday of the month (September through June) from 9:00am to 3:00pm. Registration and set up starts at 8:00am. Meeting cost (includes lunch) is \$10 for members and \$15 for nonmembers when there is a professional demonstrator and \$5 for members and \$10 for nonmembers for "home grown" demonstrators. Annual membership dues are \$30 (\$25 for AAW members) for the first year (includes name badge) and \$25 (\$20 for AAW members) for renewal, payable upon joining.